

# Work Order ID 63981

Monday, November 22, 2010 2:44:56 PM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Base)

Start Date: 11/22/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan:

*PL*

Date: 10-11-22

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- cut mesh to size as per dwg D3832

*SAD*  
*10-12-02*

*(3)*

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

*8/10/12/03*

*(3)*

120

0.00



Identify as per dwg & Stock Location: *WA*

Packaging

Memo

0.00

Packaging

*SAD*  
*10-12-03*

*(3)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 63981**

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Page 2

Item ID: D3832-1

Accept

Revisor ID:

Item Name: Mesh (Base)

Start Date: 11/22/2010 Start Qty: 3.00

Required Date: 11/30/2010 Req'd Qty: 3.00

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/07 *[Signature]*  
MF  
10-12-03

W/O:		WORK ORDER CHANGES					
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# Picklist Print

Monday, November 22, 2010 2:45:01 PM

Page 1

Work Order ID: 63981

Parent Item: D3832-1

Parent Item Name: Mesh (Base)



Start Date: 11/22/2010

Required Date: 11/30/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

1,162.538

25.4518

80.37411



SAD 10-12-02

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

MAT

1162.538533

114809

85.422943

114853

11.80059

115012

393.8315

115067

13.0125

115171

6.0394

115401

76.0095

115665

5.6216

115989

250.8005

116175

320

53.58279  
26.7914

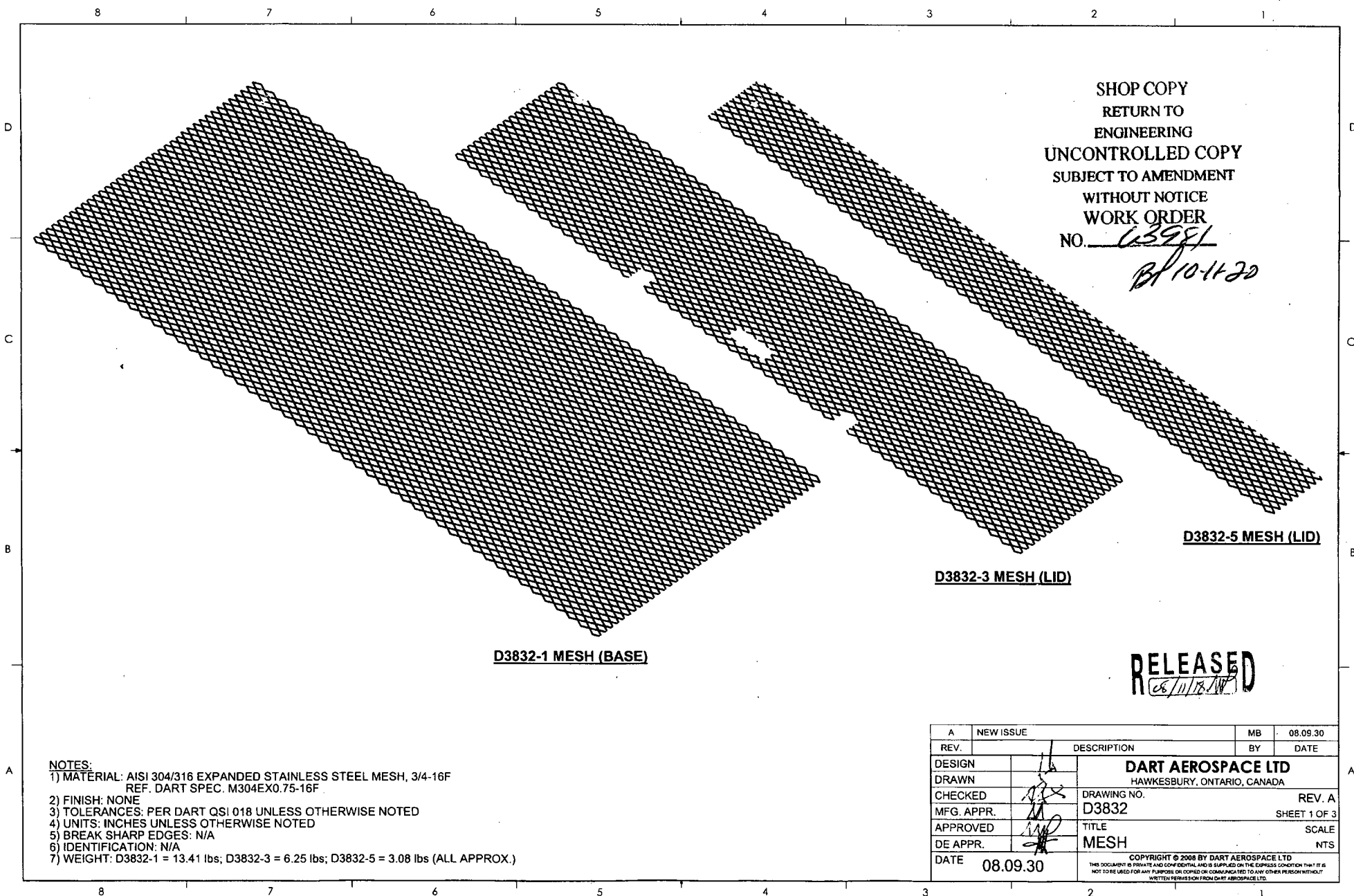
W/O:		WORK ORDER CHANGES					
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**NOTE:** Date & initial all entries



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 RETURN TO  
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 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 63981  
*BT 10-1-20*

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

**RELEASED**  
*08/11/18/WP*

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3832</b> TITLE <b>MESH</b> SCALE <b>NTS</b> REV. A SHEET 1 OF 3 COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

W/O:		WORK ORDER CHANGES					
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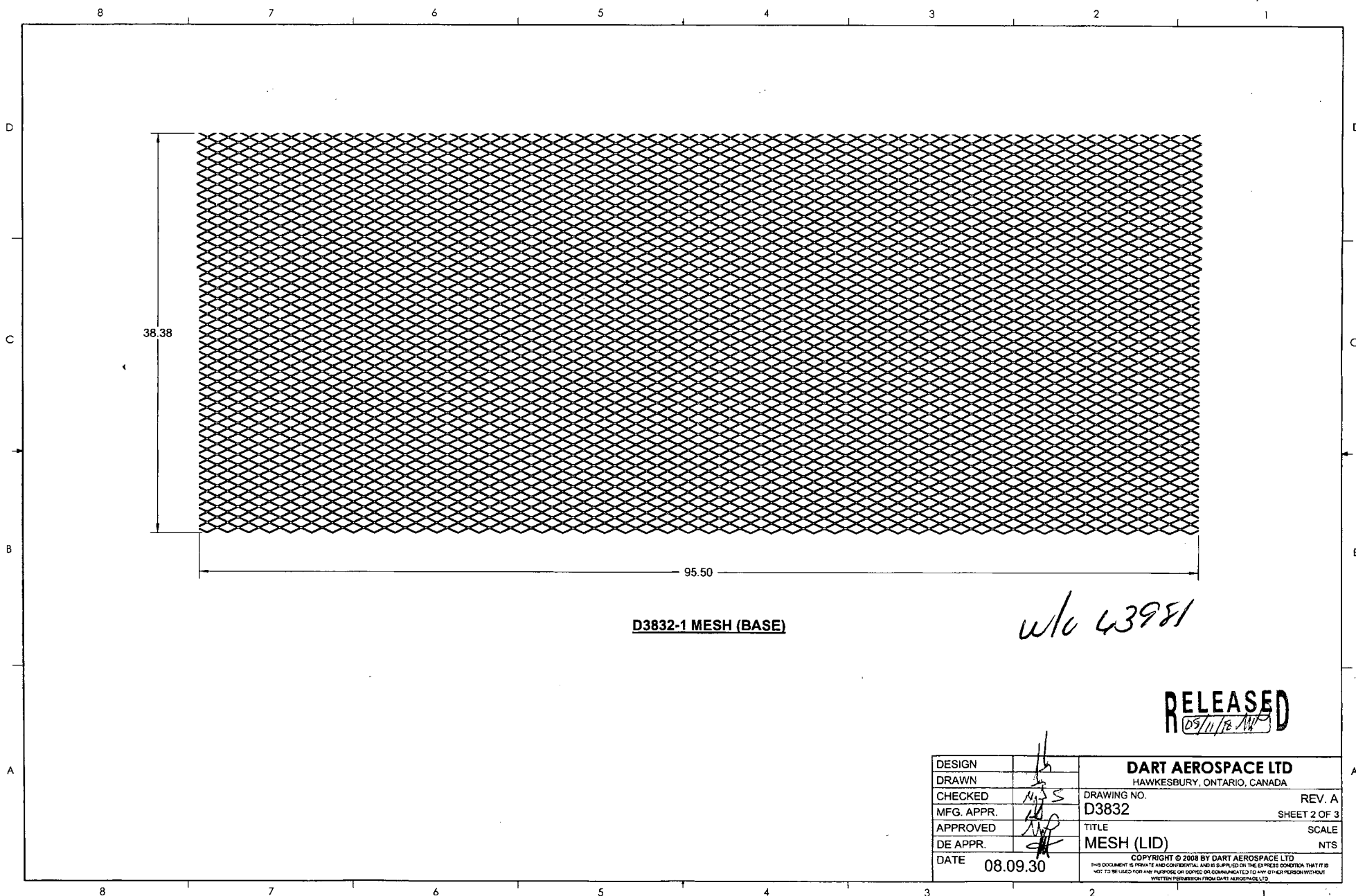
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**NOTE:** Date & initial all entries





**RELEASED**  
09/11/18

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MFG. APPR.	<i>MS</i>	SHEET 2 OF 3	
APPROVED	<i>MS</i>	TITLE	SCALE
DE APPR.	<i>MS</i>	<b>MESH (LID)</b>	NTS
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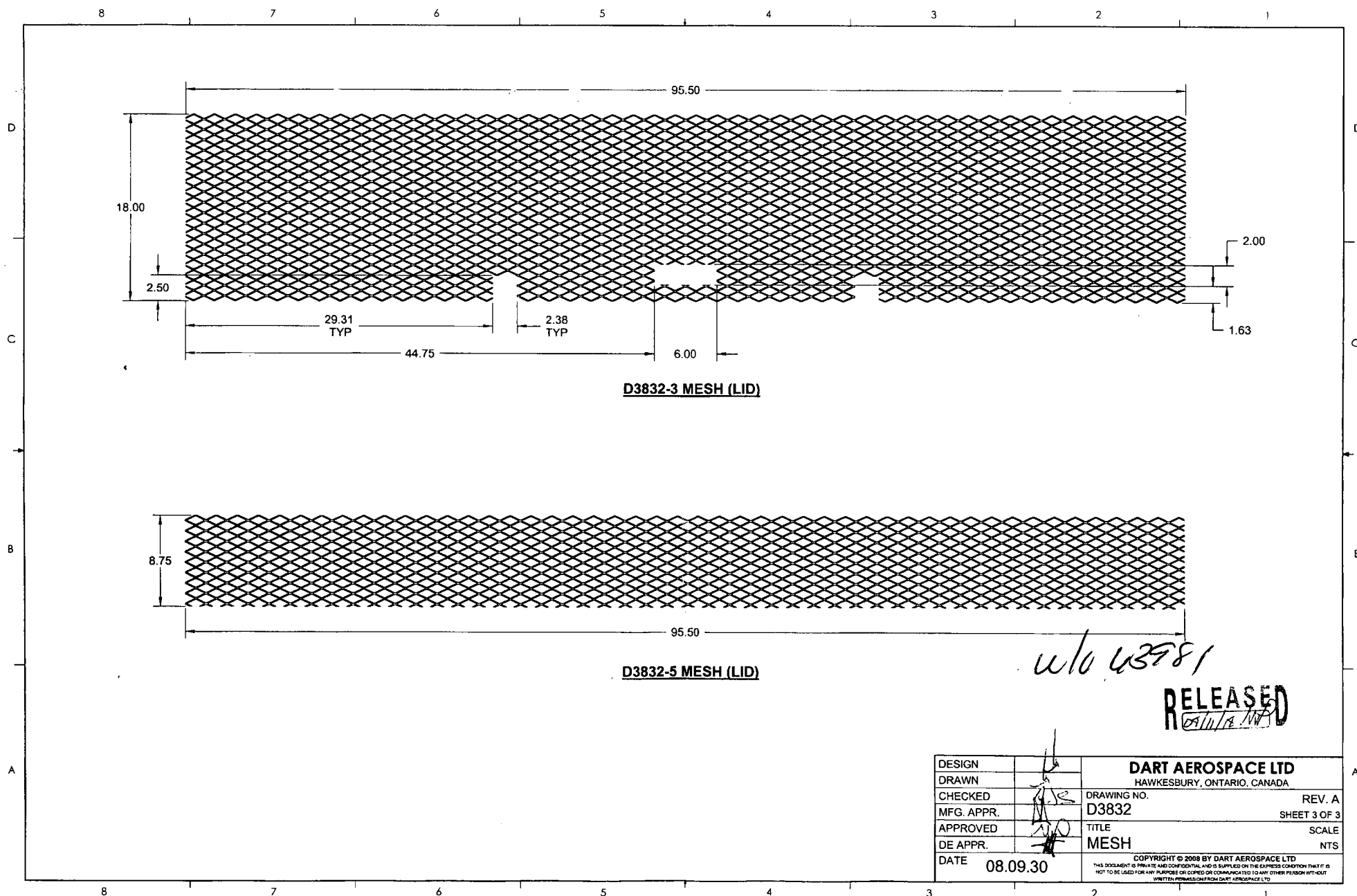
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W/0 43981

RELEASED  
03/11/18

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